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IN THE SPECIFICATION

Please enter the following amendment to the Specification:

Please replace the paragraph [0059] with the following paragraph:

[0059] FIG. 2 shows an embodiment of the press where there is one first-piston cylinder 210. First piston 212 reciprocally operates within piston cylinder 210. First punch 213 for forming a first surface of a workpiece 205 is operatively associated with first piston 212. Similarly, there is one second-piston cylinder 240 wherein the second piston 242 operates. Second punch 215 for forming a second surface on the workpiece 205 is operatively associated with second piston 242. First punch 213 has workpiece-forming end 223 opposite to the portion 228 at which it associated with the piston 212 and similarly second punch 215 has workpiece-forming end 225 opposite to the portion 231 at which it associated with piston 242. Pistons 212 and 242 respectively have retraction surface 223 and 225 and force-receiving surfaces 229 and 233. First spacer cylinder 235 and second spacer cylinder 237 maintain piston cylinders 210 and 240 fixed relative to the die 310, in this embodiment fixed. Die holder cylinder 320 holds die 310 in a position to receive first workpiece-forming end 223 of first piston 212 and second workpiece-forming end 225 of second piston 242. First cylinder 210, first spacer cylinder 235, die holder cylinder 320, second cylinder 240 and second spacer cylinder 237 are held by frame 10 having first end plate 12 and second end plate 16. The first end plate 12 and second end plate 16 are held together by bolts (not shown).